

SETSCO SERVICES PTE LTD

18 Teban Gardens Crescent Singapore 608925 Tel: (65) 6566 7777 Fax: (65) 6566 7718 Website: www.setsco.com Business Reg. No. 196900269D

Our Ref: S/0259/18

31 August 2018

LINGJACK ENGINEERING WORKS PTE LTD

No.1 Woodlands Terrace #03-01 Lingjack industrial building Singapore 738471

Attn: Mr. Kenneth Lim

SUPPLEMENT TO TEST REPORT REF: MM-48154/W/3 DATED 22 JULY 2015

With reference to the above matter, following is the amendment:

Pages 1 of 2, MM-48154/WC/3

To Delete:

Date: 22 July 2014

To be Replaced by:

Date: 22 July 2015

Enclosed is the supplement report for replacement.

Yours faithfully,

for SETSCO SERVICES PTE LTD

MOHAMMAD AZAM

Executive Engineer (Mechanical Testing)

Mechanical Technology Division

Encl.



TEST REPORT

(This Report is issued subject to the terms & conditions set out below)

Date: 22 July 2015

Setsco Services Pte Ltd

18 Teban Gardens Crescent Singapore 608925 Tel: (65) 6566 7777 Fax: (65) 6566 7718 www.setsco.com Business Reg. No. 196900269D

Your Ref: -

Our Ref: MM-48154/WC/3

(Supplementary Report No.: S/0259/18)

Page 1 of 2

Subject

Witnessing of Dimensional Measurement & Pressure Test on "COMBAT"

Air Release Valve.

Tested for

LINGJACK ENGINEERING WORKS PTE LTD

No.1 Woodlands Terrace #03-01 Lingjack industrial building

Singapore 738471

Attn: Mr. Kenneth Lim

Date & Place

of Test

21 July 2015 at Lingjack Engineering Works Pte Ltd

Method of Test:

1) Dimensional Measurement

2) Pressure test

The Air Release Valve was assembled & filled up with water by client at ambient temperature. A pressure of 25bar was applied and maintained

Inspection was conducted to check for leakage. Observation was then

recorded.

Description of

Sample

One no. of "COMBAT" Air Release Valve was tested as follows:-

S/No.	Sample Reference	Brand	Size	Emboss Marking	Qty
1	Air Release Valve	COMBAT	1"	COMBAT	01

Results

1) Dimensional Measurement Refer to Table 1 attached

2) Pressure Test

Refer to Table 2 attached.

WANG CHAO **Testing Officer**

MOHAMMAD AZAM

Executive Engineer (Mechanical Testing) Mechanical Technology Division

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Results:

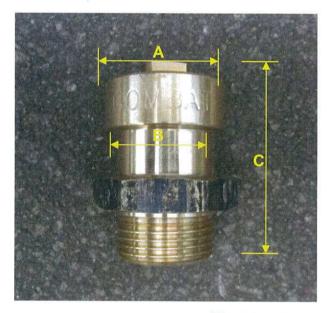
Table 1: General Dimension Measurement

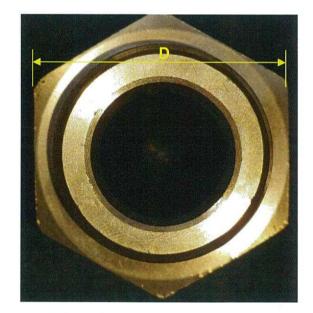
Test Method	Sample Ref: Air Release Valve Size: 1"	Client's Requirements	
A (mm)	40.54	40.4	
B (mm)	63.80	64.0	
C (mm)	32.97	33.0	
D (mm)	42.35	42.0	

Table 2: Pressure Test

Sample Reference	Test Duration (min)	Test Pressure (bar)	Results	Client's Requirement
Air Release Valve	10	25	No leakage	Shall be no sign of leakage

Note:
1) Pressure Gauge (Brand: TESS, 0~60 bar) Certificate number: PS 144449.





Photographs show sample tested



